

(19) World Intellectual Property Organization
International Bureau(43) International Publication Date
15 March 2001 (15.03.2001)

PCT

(10) International Publication Number
WO 01/17713 A1(51) International Patent Classification: **B22D 11/115**(81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CR, CU, CZ, CZ (utility model), DE, DE (utility model), DK, DK (utility model), DM, DZ, EE, ES, FI, FI (utility model), GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SK (utility model), SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.(21) International Application Number: **PCT/SE00/01598**

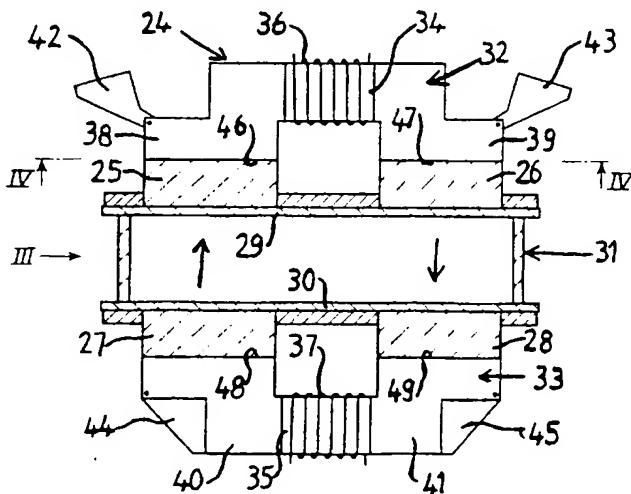
(22) International Filing Date: 22 August 2000 (22.08.2000)

(25) Filing Language: Swedish

(26) Publication Language: English

(30) Priority Data
9903146-0 ✓ 3 September 1999 (03.09.1999) SE(84) Designated States (*regional*): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).(71) Applicant (*for all designated States except US*): **ABB AB**
[SE/SE]; S-721 83 Västerås (SE).**Published:***With international search report.*(72) Inventors; and
(75) Inventors/Applicants (*for US only*): **SVAHN, Conny**
[SE/SE]; Rekylgatan 10, S-723 38 Västerås (SE).
KROON, Tord [SE/SE]; Dybecksgatan 22E, S-722 22
Västerås (SE).(74) Agents: **OLSSON, Jan et al.**; Bjerkéns Patentbyrå KB,
Box 1274, S-801 37 Gävle (SE).*For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.*

(54) Title: A DEVICE FOR CONTINUOUS OR SEMI-CONTINUOUS CASTING OF METALS

**WO 01/17713 A1**(57) **Abstract:** A device for continuous or semi-continuous casting of metals comprises an electromagnetic brake comprising at least two magnetic cores (25, 26; 27, 28), arranged on one side of a mould (31) and attached thereto, and a yoke (32, 33) which is detachably connected to the two magnetic cores (25, 26; 27, 28) and interconnects them. The yoke (32, 33) carries at least one coil (36, 37). The coil (36, 37) is wound around the yoke (32, 33) substantially between the two magnetic cores (25, 26; 27, 28) interconnected by the yoke (32, 33). The yoke (32, 33) has two separate surfaces (46, 47; 48, 49) being adapted to detachably abut against one magnetic core (25, 26; 27, 28) each, and the coil (36, 37) is wound around the yoke (32, 33) substantially between said surfaces (46, 47; 48, 49).